



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01-03

Job Sheet 171157



Part No: RBE350A94-2708-01-03

Job Qty: 6 ea

Part Name: Rod



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	6 pcs		2/9/18	0.00	3.00	MORI SL-154		
120	QC	6 pcs		2/9/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		2/9/18	0.00	0.00	QC8 Machining-4		
180	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB 806 FOLIO REV: 21 DWG REV: 9-89

Descriptions: ~~3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG~~

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R0.750	1144 Steel Proof Round Bar 0.750"	3.8400 ft (.64 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R0.750	4	17	0

Part Specifications

Specifications could not be found.



Container No: S047685



Part: RBE350A94-2708-01-03

Job No: 171157

Serial No/Batch: S047685

Revision: G

Inspector:

Dart Aerospace Ltd.
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CANADA
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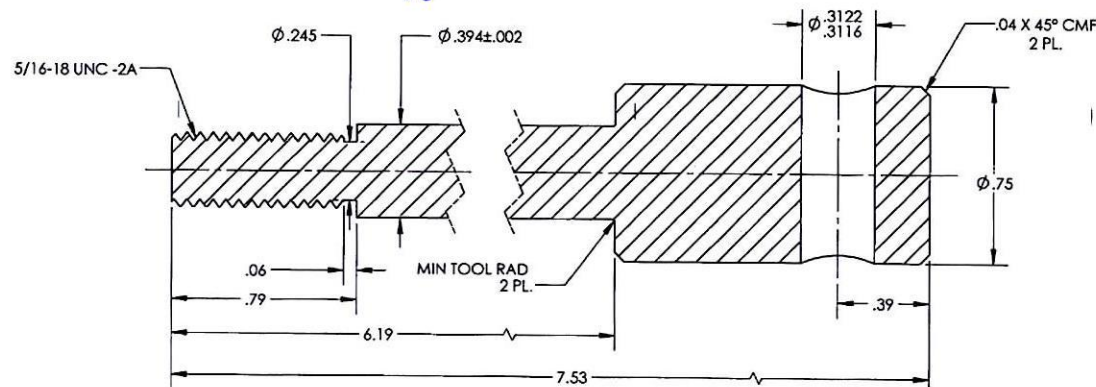
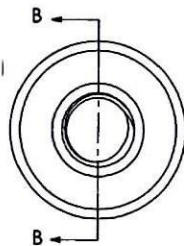
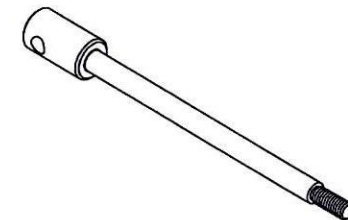
Plex 1/29/18 3:26 PM Dart.lajeunesse.marie

Date: 03/04/18

3.17

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .394 CHANGED FOR .394 +.002. TEMPLATE UPDATED, SECTION VIEW B-B ADDED, THREAD RELIEF ADDED, CENTER DRILL NOTE ADDED	17-804	01/02/2018	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171157MWS
1801-29



RBE350A94-2708-01-03 ROD

SECTION B-B

- NOTES:
- 1) MATERIAL: AISI 1144 STRESSPROOF
 - 2) HEAT TREAT: N/A
 - 3) FINISH: NONE
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) #1 CENTER DRILL IS ACCEPTABLE TO USE

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE ROD			
PART NO. RBE350A94-2708-01-03		REV G	
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DETAILS AND DATE			
DESIGNED BY:	VM 01/02/2018	TOLERANCES:	FRACTIONS: ± 1/8
DRAWN BY:	VM 01/02/2018	XXX ± .005	ANGLES: ± .5°
CHECKED BY:	VM 01/02/2018	XX ± .01	SURFACE
MFG REVIEW BY:	DD 01/03/2018	X ± .1	ROUGHNESS
APPROVED BY:	ML 01/08/2018	SCALE: NTS	SHEET 4 OF 4
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